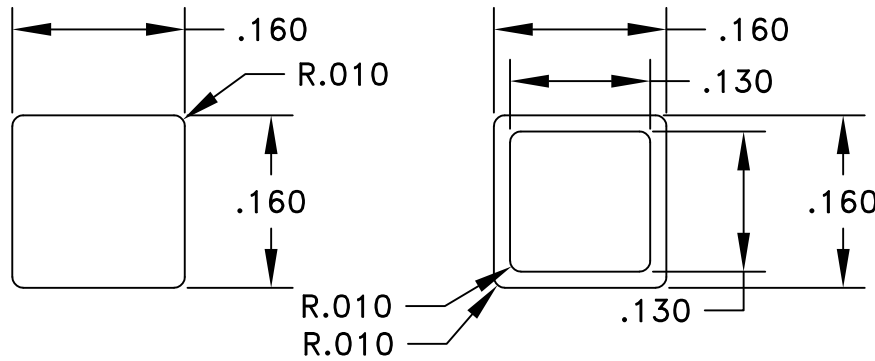


Date	Rev	Revision Record
5/16/07	-	Initial Release

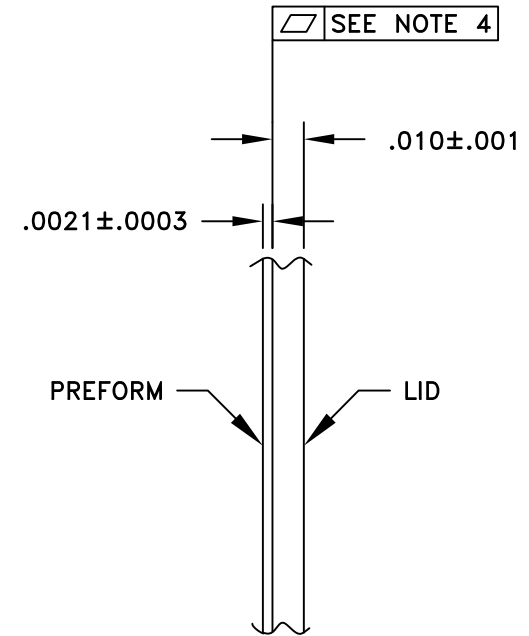


ITEM 1:LID
(SEE NOTES 1,2 & 4)

ITEM 2:PREFORM
(SEE NOTES 3 & 4)

Notes:

- Lid Material: Kovar
- Lid Plating:
50/350 microinches Nickel per MIL-M-38510 followed by Gold flash, followed by 50/350 microinches Ni per MIL-M-38510, followed by 25 microinches min Gold
- Preform: 80% ± 1% Au
20% ± 1% Sn
- Flatness: .001 maximum per 1/2" TIR
- Tolerances to be (XXX) 3 places ± .003 (.076) unless otherwise noted
- Unless otherwise specified all dimensions are in inches
- Numbers in parentheses are in millimeters



ASSEMBLY
ATTACH ITEM 2 TO ITEM 1
SCALE 4:1

COINING OF AMERICA,LLC 280 MIDLAND AVENUE SADDLE BROOK, NJ 07663		Description	
		Coining Cover Assembly	
Drawn	Appd	Part #	Rev
TB		160130-010-0021-4	-